

45

1.63

DART AEROSPACE LTD		Work Order:	19876
Description: Saddle Kit		Part Number:	K10003
		Qty:	4
		Page 1 of 1	

Step	Location	Procedure	By	Date	Qty																																																																																
1	DC	Issue Traveller	HA	03.10.30	4																																																																																
2	DC	Photocopy bluefile and type labels, per PPP K10003 CHG004 FOR D205-634-011 & D204-635-011 MK 44 HA.	HA	03.10.31	4																																																																																
3	ST	Pick: <table><thead><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr></thead><tbody><tr><td>24</td><td>D2570</td><td>Bushing</td><td>B19217</td></tr><tr><td>1</td><td>D2571</td><td>Saddle</td><td>B19880</td></tr><tr><td>1</td><td>D2572</td><td>Saddle</td><td>B19880</td></tr><tr><td>1</td><td>D2573</td><td>Saddle</td><td>B19884</td></tr><tr><td>1</td><td>D2574</td><td>Saddle</td><td>B19884</td></tr><tr><td>1</td><td>D2736-1</td><td>Bracket</td><td>B19013</td></tr><tr><td>1</td><td>D2736-3</td><td>Bracket</td><td>B19014A</td></tr><tr><td>4</td><td>D2747</td><td>Socket Head Set Screw</td><td>B8633</td></tr><tr><td>2</td><td>D2876</td><td>Spacer</td><td>B19162</td></tr><tr><td>2</td><td>D2877</td><td>Spacer - 815452 -</td><td>B16925</td></tr><tr><td>1</td><td>D2968-041</td><td>Tow Ring</td><td>B19227</td></tr><tr><td>16</td><td>AN4-6A</td><td>Bolt</td><td>M11931</td></tr><tr><td>4</td><td>AN4-46A</td><td>Bolt</td><td>M13356</td></tr><tr><td>8</td><td>AN4-51A</td><td>Bolt</td><td>M13654</td></tr><tr><td>8</td><td>AN6-12A</td><td>Bolt</td><td>M13437</td></tr><tr><td>32</td><td>AN960JD416</td><td>Washer</td><td>M13356</td></tr><tr><td>8</td><td>AN960JD616</td><td>Washer</td><td>M13658</td></tr><tr><td>1</td><td>AN970-4</td><td>Washer</td><td>M13654</td></tr><tr><td>29</td><td>MS21042L4</td><td>Nut (or MS21042-4)</td><td>M12620</td></tr></tbody></table>	Qty	Part Number	Description	Batch	24	D2570	Bushing	B19217	1	D2571	Saddle	B19880	1	D2572	Saddle	B19880	1	D2573	Saddle	B19884	1	D2574	Saddle	B19884	1	D2736-1	Bracket	B19013	1	D2736-3	Bracket	B19014A	4	D2747	Socket Head Set Screw	B8633	2	D2876	Spacer	B19162	2	D2877	Spacer - 815452 -	B16925	1	D2968-041	Tow Ring	B19227	16	AN4-6A	Bolt	M11931	4	AN4-46A	Bolt	M13356	8	AN4-51A	Bolt	M13654	8	AN6-12A	Bolt	M13437	32	AN960JD416	Washer	M13356	8	AN960JD616	Washer	M13658	1	AN970-4	Washer	M13654	29	MS21042L4	Nut (or MS21042-4)	M12620	HA	03-11-12	4
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4	QC4	Inspect 100% kit for completeness on the W/O	SB	03/11/12	4																																																																																
5	PK	Pack per PPP K10003	HA	03-11-12	4																																																																																
6	AC	Cost / part: 584.59	SAF	03.11.13	4																																																																																
7	DC	Close W/O 575.84 Inspection Level 21	HA	03.11.13	4																																																																																

Rev	Date	Change	Revised By	Approved
D	00.06.26	Added revisions per new dwg K10003 rev.A (ECN 296)	EC	
E	00.11.09	Added AN960JD1016 and D2707-041 to the pick list	EC	
F	01.09.24	Removed paper work and labels.	SM	
G	01.11.29	Added paper work and labels	SM	
H	02.04.11	Added D2968-041 tow ring Change 002	NG	
I	03.01.16	Reformat: Incorporated D205-641-011	KJ/RF	

RELEASED
03.01.16

Work Order:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Manuf / Design Mgr	Approval QC Inspector

NCR		WORK ORDER NON-CONFORMANCE						
DATE	STEP	Description of NC section A	Corrective Action Section B		Sign & Date	Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial					

PAR#:_____ Fault Category:_____ DQA:_____ Date:_____

NOTE: Date & initial all entries
H:\Admin-QA\ISO\forms\w\oncB.doc

QA: N/C Closed: _____ Date: _____

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Oct 29, 2003
03:42 pm

Work Order No	:	0019876	Department Code:	
Project Name	:	*K10003	Burden Flags	: NNNNNNN
Project For	:	WK345	WO Status	: Open
Work Order Type	:	Main	Invoice State	: Not Invoiced
Main WO Number	:		Invoice Date	:
House Part Number	:	*K10003	Invoice Number	:
Description	:	D205-634-011 Saddle Kit	Invoice Amount	: 0.00
Manufactured	:	Yes		
Amount Req'd	:	4	Order Entry No	:
Amount Done	:	0	OE Value	: 0.00
Start Date	:	10-29-03		
Est Finish Date	:	11-06-03	Est Margin	: 0.000%
Act Finish Date	:		Actual Margin	: 0.000%
Drawings Req'd	:	No		
Ok for Approval	:			
Approval Rec'd	:			

\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
=====					
Material Cost	: 0.00	0.00	0.00	0.00	0.00
Engineering Hours	: 0.00	0.00	0.00		
Engineering Cost	: 0.00	0.00	0.00	0.00	0.00
Production Hours	: 0.00	0.00	0.00		
Production Cost	: 0.00	0.00	0.00	0.00	0.00
Packaging Hours	: 0.00	0.00	0.00		
Packaging Cost	: 0.00	0.00	0.00	0.00	0.00
OverHead Hours	: 0.00	0.00	0.00		
OverHead Cost	: 0.00	0.00	0.00	0.00	0.00
CNC Hours	: 0.00	0.00	0.00		
CNC	: 0.00	0.00	0.00	0.00	0.00
Misc. Hours	: 0.00	0.00	0.00		
Misc.	: 0.00	0.00	0.00	0.00	0.00
=====					
Burden	: 0.00	0.00	0.00		
=====					
Total Cost	: 0.00	0.00	0.00		
Margin	: 0.000	0.000			
Selling Cost	: 0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	: 0.00	0.00
Profits/(Loss)	: 0.00	0.00